

# Technical Data Sheet

## ROMILOY® 1055



ABS / PC-Blend, standard injection moulding grade

Properties	Unit	Test Method	Test Condition	Value*	Remarks
<b>Mechanical.....</b>					
Tensile Modulus	MPa	ISO 527	23°C 1 mm/min	2,400	
Tensile Strength	MPa	ISO 527	23°C 50 mm/min	54	
Elongation at Break	%	ISO 527	23°C 50 mm/min	35	
Flexural Modulus	MPa	ISO 178	23°C 2 mm/min	2,250	
Flexural Strength	MPa	ISO 178	23°C 2 mm/min	85	
Impact Strength Notched (Charpy)	kJ/m <sup>2</sup>	ISO 179 1eA	80 x 10 x 4 mm 23°C	34	
Impact Strength (Charpy)	kJ/m <sup>2</sup>	ISO 179 1eU	80 x 10 x 4 mm 23°C	n.b.	
<b>Physical.....</b>					
Density	g/cm <sup>3</sup>	ISO 1183	23°C, 50% RH	1.09	
Water Absorption	%	ISO 62	23°C, 24 h	0.2	
<b>Thermal.....</b>					
Heat Distortion Temperature (HDT A)	°C	ISO 75	1.8 MPa	95	
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50N	110	
Melt Flow Rate MFR	g/10 min	ISO 1133	260°C 5 kg	15	
Linear Thermal Expansion	10 <sup>-4</sup> · K <sup>-1</sup>	ISO 11359-2	23°C - 55°C	0.9	
Moulding Shrinkage	%	ISO 294-4	23°C	0.4 - 0.7	
Flammability (own test)	Class	UL 94	1.6 mm	HB	

\* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

**ROMIRA GMBH**